

Ram Die Corporation

2980 3 Mile Rd. NW

Grand Rapids, MI 49534

Phone: 616.647.2855

Web Site: www.RamDieCorp.com



****UPDATE****

Ram Die is proud to announce as of October 2018, we increased our square footage from 24,000 to 40,000.

Presses and Feeding Equipment

1350 Ton Danly Press



1350 Ton
200" x 100" Bolster
31" Stroke
9" Ram Adjustment
Window 42" wide
Shut Height:
with Riser: 51.5"-60.5"
w/o Riser: 60.5"-69.5"
Rolling Bolster: Yes

900 Ton Hamilton Press



900 Ton
180" x 100" Bolster
30" Stroke
30" Ram Adjustment
Shut Height: 61.0"

1000 Ton Clearing Press w/Feeding Equipment



1000 Ton
168" x 110" Bolster
30" Stroke
24" Ram Adjustment
Window 67" wide
Shut Height:
with Riser: 28.5"-52.5"
w/o Riser: 45.5"-69.5"
Max Coil Width: 62.0"



Straightener/Feeder



Decoiler

450 Ton Clearing Press w/Feeding Equipment



450 Ton
132" x 84" Bolster
24" Stroke
14" Ram Adjustment
Window 50.5" wide
Shut Height:
with Riser: 31.2"-45.2"
w/o Riser: 39.0"-53.0"
Max Coil Width: 40.0"
Rolling Bolster: Yes



Straightener/Feeder



Decoiler

450 Ton Clearing Press w/Feeding Equipment



450 Ton
126" x 81" Bolster
24" Stroke
18" Ram Adjustment
Window 54.0" wide
Shut Height: 42.5"
Max Coil Width: 54.0"



Straightener/Feeder



Decoiler

200 Ton Bliss Press



200 Ton
84" x 48" Bolster
12" Stroke
8" Ram Adjustment
Window: 24.5" wide
Shut Height:
with Riser: 16.0"-24.0"
w/o Riser: 22.0"-30.0"

300 Ton Bliss Press

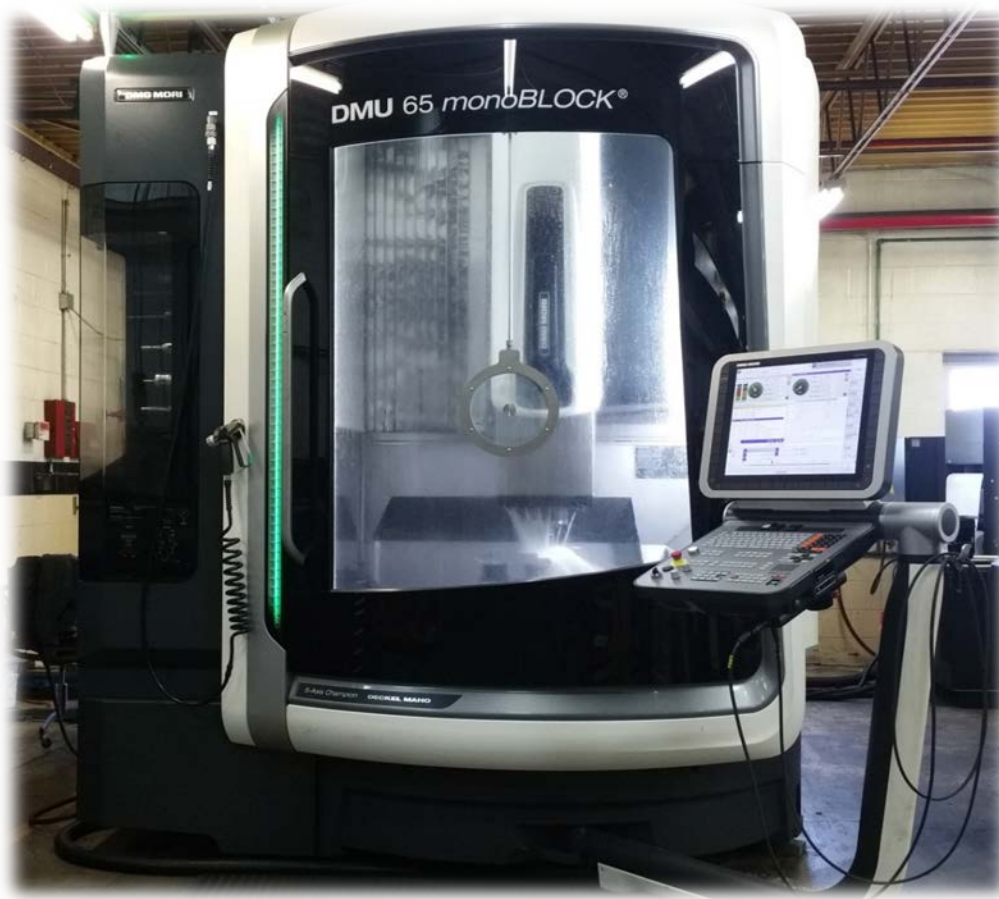


300 Ton
120" x 60" Bolster
16" Stroke
5" Ram Adjustment
Window: 15.5" wide
Shut Height:
with Riser: 20.0"-25.0"
w/o Riser: 38.0"-43.0"

CNC Machines



2016 Deckel DMU 65 monoBLOCK 5 Axis Machining Center



28.9" X Axis

25.6" Y Axis

22.0" Z Axis

Vision Wide VB-3016 Bridge Mill



122" X Axis

60" Y Axis

32" Z Axis

Thru Spindle Coolant

Fanuc Controller

Niigata HN700HD Horizontal Mill



**42.5" X Axis
36.6" Y Axis
32.6" Z Axis**



YCM NTV158B Machining Center

**60" X Axis
30" Y Axis
29" Z Axis**



Makino PS95 Machining Center



20" X Axis
40" Y Axis
19" Z Axis

Mazak Nexus 510C-II Machining Center



20" X Axis
40" Y Axis
20" Z Axis

Wire Machines

Mitsubishi MV2400S - 5 Axis Wire EDM



24.00" X Axis
16.50" Y Axis
17.00" Z Axis



Mitsubishi FA20-V - 5 Axis Wire EDM

19.68" X Axis
13.75" Y Axis
11.80" Z Axis



Mitsubishi FA10 - Wire EDM



9.80" X Axis
13.80" Y Axis
8.80" Z Axis



Inspection Equipment

Brown and Sharpe CMM - Model ONE 7.10.7



Faro Arm EDGE - with Probe and Scanning Head

